

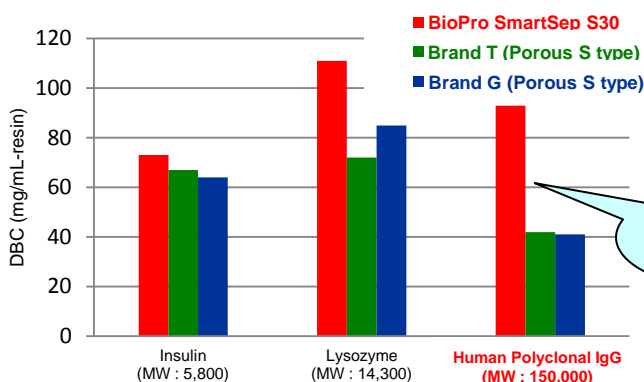
## Rapid and effective purification of IgG by using Ion Exchange Media BioPro SmartSep S30

R150521AE

BioPro SmartSep Q/S are ion exchange media dedicated to high-throughput intermediate purification step and polishing step of biopharmaceuticals. BioPro SmartSep media are available in strong ion exchangers of hydrophilic porous polymer beads with low nonspecific adsorption and high binding capacity over a wide range of flow rate. BioPro SmartSep media show both high resolution and recovery even at a high flow rate and high loading condition. DBC is influenced by such as pH, linear velocity and salt concentration. BioPro SmartSep shows the high DBC in any conditions. BioPro SmartSep Q/S make a big improvement in productivity of biologics, especially, antibody therapeutics.

### High Dynamic Binding Capacity (DBC) for IgG

#### Comparison of DBC of various proteins



	DBC (mg/mL-resin, 10% breakthrough)		
	Insulin (MW : 5,800)	Lysozyme (MW : 14,300)	Human Polyclonal IgG (MW : 150,000)
<b>BioPro SmartSep S30</b>	<b>73</b>	<b>111</b>	<b>93</b>
Brand T (Porous S type, 30 μm)	67	72	42
Brand G (Porous S type, 30 μm)	64	85	41

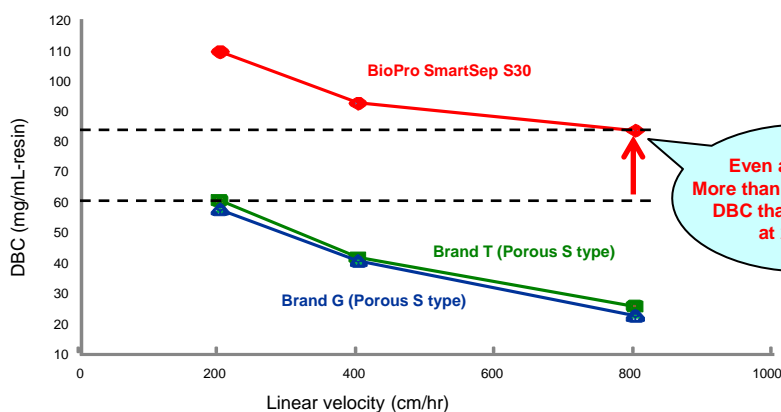
More than 2 times higher than competitors

Conditions of DBC measurement \*

Column size : 50 X 5.0 mm I.D.  
Sample : 1.5 mg/mL in equilibration buffer  
Flow rate : 400 cm/hr (1.32 mL/min)

\*Please inquire us for details.

#### DBC of human polyclonal IgG at various flow rates

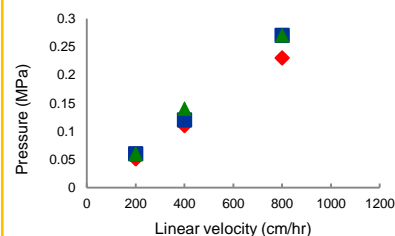


Even at 800 cm/hr, More than 1.5 times higher DBC than competitors at 200 cm/hr

Conditions of DBC measurement

Column : 50 X 5.0 mm I.D.  
Equilibration buffer : 20 mM citric acid-NaOH (pH 5.3)  
Elution buffer : Equilibration buffer containing 0.5 M NaCl  
Flow rate : 200-800 cm/hr (0.66-2.62 mL/min)  
Temperature : ambient (25°C)  
Detection : UV at 280 nm  
Sample : 1.5 mg/mL human polyclonal IgG in equilibration buffer

#### Change of Pressure at various flow rate

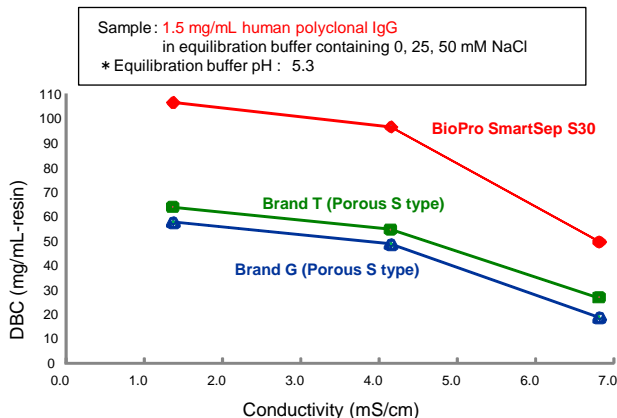


Linear velocity	DBC (mg/mL-resin, 10% breakthrough)		
	200 cm/hr	400 cm/hr	800 cm/hr
<b>BioPro SmartSep S30</b>	<b>110</b>	<b>93</b>	<b>84</b>
Brand T (Porous S type, 30 μm)	61	42	26
Brand G (Porous S type, 30 μm)	58	41	23

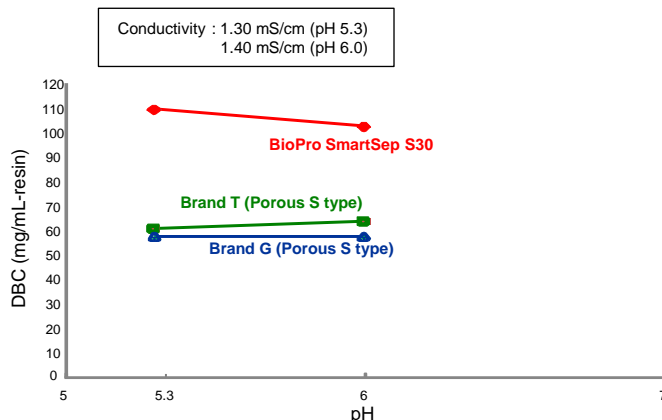
- BioPro SmartSep S30 provides higher DBC on various proteins.  
For IgG, BioPro SmartSep has more than twice as high DBC as competitors'
  - ➔ Enabling column downsizing (gel cost reduction) during antibody purification
- Larger difference of DBC at high flow rate
  - Expect improvement of productivity by increasing flow rate.
  - ➔ BioPro SmartSep S30 makes purification productivity per unit time double or more.

# High DBC under various conditions

## Effect of sample buffers/salts concentration



## Effect of equilibration buffer pH



Column : 50 X 5.0 mmI.D.  
Equilibration buffer : 20 mM citric acid-NaOH (pH 5.3 or 6.0)  
Elution buffer : Equilibration buffer containing 0.5 M NaCl  
Flow rate : 200 cm/hr (0.66 mL/min)  
Temperature : ambient (25°C)  
Detection : UV at 280 nm  
Sample : 1.5 mg/mL human polyclonal IgG in equilibration buffer

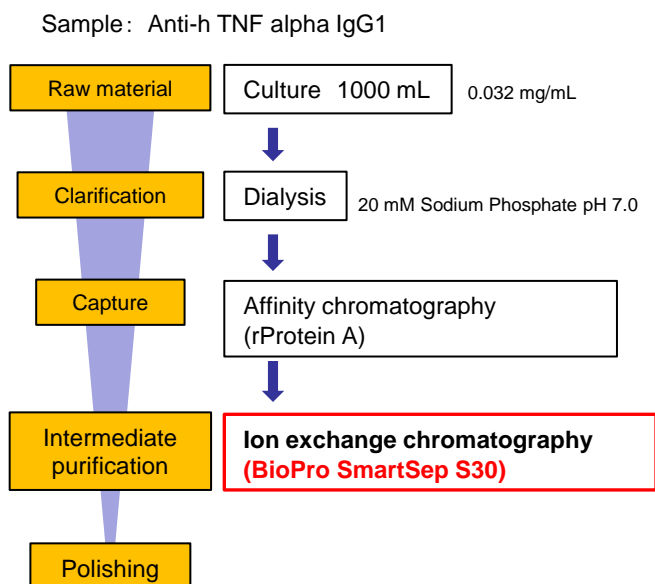
pH	DBC (mg/mL-resin, 10% breakthrough)				
	5.3			5.3	6.0
NaCl concentration	0 mM	25 mM	50 mM	-	-
Conductivity	1.36 mS/cm	4.14 mS/cm	6.8 mS/cm	-	-
<b>BioPro SmartSep S30</b>	<b>107</b>	<b>97</b>	<b>50</b>	<b>110</b>	<b>103</b>
Brand T (Porous S type, 30 μm)	64	55	27	61	64
Brand G (Porous S type, 30 μm)	58	49	19	58	58

- High DBC than competitors even in the presence of 50 mM NaCl.
- ➔ **Eluate from Protein A column chromatography could be directly subjected**
- High DBC at buffer pH range commonly used in antibody purification by cation exchange chromatography

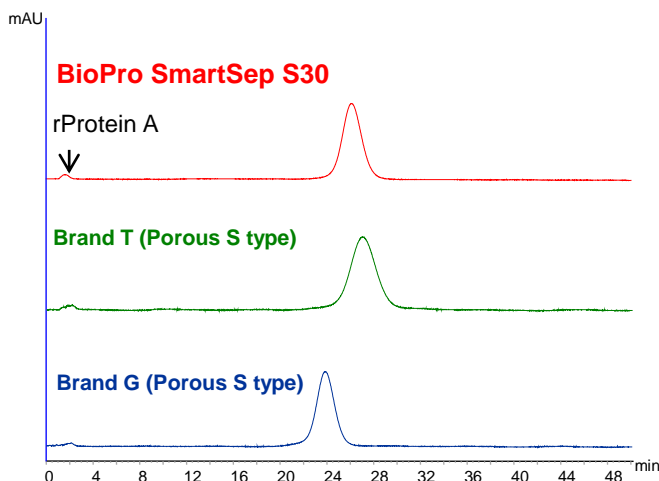
## Purification of IgG1 (Anti-hTNFalpha IgG)

This is an example that an IgG1 monoclonal antibody was purified from cell culture medium. After clarified, it was subjected to initial purification (capture step) by affinity chromatography (rProtein A), followed by ion-exchange chromatography. In the capture step rProtein A derived from affinity media contaminated the eluate, then they were separated and removed by following ion exchange chromatography.

### Purification Scheme of IgG1



### Intermediate purification (cation exchange chromatography)



Column : 50 X 5.0 mmI.D.  
Eluent : A) 20 mM citric acid-NaOH (pH 5.3)  
B) 20 mM citric acid-NaOH (pH 5.3) containing 0.5 M NaCl  
0-100 %B, 30 column volumes  
Flow rate : 180 cm/hr (0.59 mL/min)  
Temperature : ambient  
Detection : UV at 280 nm  
Sample : Anti-hTNFalpha IgG1 (Purified by Affinity chromatography)  
Injection : 0.25 mL (0.1 mg IgG1)

- BioPro SmartSep S30 ion exchange media is effective to remove desorbed rProtein A ligand in the capture step.